

B. Warawala

P. S. Dass

PETAINA




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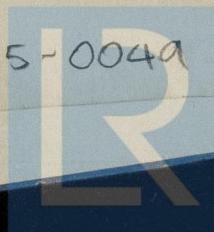


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Y Marawata

Mrs

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## LLOYD'S NUMERALS.

$$R + D = 6646 \times 1 = 16681$$

6 10.23

5 $\frac{1}{4}$ " LAP,  $\frac{7}{8}$ " RIV.  
 $\frac{3}{4}$ " RIV. AT ENDS.

22.8° FOR  $\frac{1}{2}$ -L TO 18.0°  
16.3° IN PEAKS.

H

RIVETING.

EDGE LAPS DOUBLE RIV.  $\frac{1}{8}$ " RIV. 6 RIV. BETWEEN FRAMES, EXCLUDING RIVETS IN FRAMES, AT ENDS  $1\frac{3}{4}$ " RIV.  
ANDING RIVET IN FRAMES AT ALL SEAMS. SIDE PLATING OF POOP & FORECASTLE,  
EDGE LAPS, FRAMES TO SHELL  $\frac{1}{8}$ " RIV. SPACED  $6\frac{1}{4}$ " PITCH, EXCEPT IN THE BOTTOM  
 $\frac{3}{5}$  L, WHERE THEY ARE  $4\frac{3}{4}$ " PITCH, IN PEAKS  $\frac{3}{4}$ " RIV.  $3\frac{3}{4}$ " PITCH. FRAMES TO FLOORS.  
TRINGERS  $\frac{3}{4}$ " RIV. SPACED  $5\frac{1}{4}$ " PITCH. FRAMES TO FLOORS IN AFTER PEAK  $\frac{3}{4}$ " RIV. SPACED.  
DOORS TO CENTER KEELSON  $\frac{3}{4}$ " RIV. SPACED  $3\frac{3}{4}$ " PITCH.

BULKHEADS.

BULKHEADS AT BOTTOM 16.3" AT MAIN DECK 17.6" PLATING. BOUNDING ANGLES TO SHELL  
SINGLE BOUNDING ANGLES TO DECK & INNER BOTTOM  $3\frac{1}{2} \times 3\frac{1}{2} \times 8.3$ " SINGLE STIFFERS.  
SPACED 30" VERTICALLY. BRACKET TOP & BOTTOM (FORE PEAK BHD STIFFERS  
AFTER PEAK SPACED 24" APART (SEE DETAIL FLANS)) BHD STIFFERS  $7\frac{1}{2} \times 15.6$ " C  $4\frac{1}{2}$ "

BULKHEADS.  
BULKHEADS AT BOTTOM 16.3" AT MAIN DECK 14.6" PLATING. BOUNDING ANGLES TO SHELL  
SINGLE BOUNDING ANGLES TO DECK & INNER BOTTOM 3" x 3" x 8.3" SINGLE STIFFERS.  
SPACED 30" VERTICALLY. BRACKET TOP & BOTTOM (FORE PEAK BHD STIFFERS  
SPACED 24" APART (SEE DETAIL PLANS) BHD STIFFERS 7" x 15.6" C L S

RIDER 36" x 17.1 # TO  
14.6# AT ENDS.  
20.4# IN BOILER ROOM.  
TREBLE  $\frac{3}{4}$ " RIV. FOR  $\frac{1}{2}$  L.  
DBLE  $\frac{3}{8}$ " RIV. AT ENDS.

3" x 3" x 7.2 #

30"  
15"

9" x 3" x 8.3# DBL. IN ENG. ROOM & FROM  $\frac{3}{5}$  L FORWAR.  
4" x 4" x 14.9# SINGLE, ELSEWHERE. — see sketch

3" x 3" x 7.2# SINGLE.  
8.3# IN BOILER SPACE.

$\frac{3}{4}$ " RIV. 5 $\frac{1}{4}$ " PITCH IN BOTH FLANGES.

22" x 16"

3" x 3" x 7.2# SINGLE.

C.V.H.  
36" x 18.8# TO  
15.5# AT ENDS.  
23# IN BOILER  
ROOM TREBLE RIV.  
 $\frac{3}{4}$ " RIV.

9" x 21"  
48"

8.5" x 3" x 7.2#

4" LAP 1" RIV

A.

4" x 4" x 12.8#

10-7 $\frac{1}{8}$ "

KEEL 43" x 32.6# FOR

$\frac{3}{8}$  LENGTH TO 23.7# AT ENDS.

QUAD. RIV. 1" RIV. FOR  $\frac{1}{2}$  L TO TREB.  $\frac{3}{8}$ " RIV. AT ENDS.

DOUBLE VERTICAL ANGLES FOR 41 10°

DIMENSIONS.

LENGTH OVERALL

LENGTH BETW. PERPS.

BEAM, MOULDED.

DEPTH "

CRESTIONS

PAN 29'-0"  
CHION 22'-3 $\frac{1}{2}$ "  
  
FRAMES 24" SPACING 12" x 9 $\frac{7}{16}$ " x 30.8\*\*  
FRAMES IN PEAKS 24" SPACING 7" x 18.6\* CHANNELS.  
FRAMES FROM BILGE TO BILGE ON  $\frac{3}{8}$ L. FORWARD.  
3" x 3" x 7.2\* DOUBLE ANGLES.  
FLOOR CHANNELS 7" x 3.35" x 16.5\* SPACED 24" CTRS.  
PLATE FLOORS 13.8\* 72" CTRS, EXCEPT IN ENGINE & BOILER SPACE, UNDER THRUST, & FOR  
OF  $\frac{3}{8}$ L, WHICH ARE 24" CTRS. FLOORS IN BOILER ROOM 18\*, UNDER BEARERS, ST

ALTERATIONS.	MIDSHIP SECTION	
	PORT ARTHUR SHIPBUILDING CO.	
	PORT ARTHUR, ONT.	
SCALE $\frac{1}{4}$ " = 1 FT.	JUNE 5, 1917.	
	DRAWN BY A.M.C.	<i>A.M.C. C.W. L.S.P.</i>
	TRACED BY A.M.C.	
	CHECKED BY A.M.C.	
ENTERED	DATE ISSUED.	SEP 12 1917

$$\begin{array}{r}
 \text{INT. NUMBER} = \underline{\underline{17526}} \\
 \\ 
 = \underline{\underline{66.46 \times 251 = 16681}} \\
 \\ 
 \text{FORECASTLE} \quad \underline{\underline{13 \times 7 = \frac{3}{4} = 593}} \\
 \\ 
 \text{OUSES,} \quad \underline{\underline{60 \times 7 = 210}} \\
 \\ 
 \text{HOUSE,} \quad \underline{\underline{\frac{12 \times 7}{2} = 42}} \\
 \\ 
 \quad \quad \quad \underline{\underline{+ 17526}}
 \end{array}$$

<u>EQUIPMENT.</u>	<u>One grade high.</u>
<u>COLLECTIVE 110 CWT. ALL STOCKLESS</u>	
12.5 "	"
6.25 "	"
<u>1 13/16" STUD LINK CHAIN.</u>	
<u>4 1/4" STEEL WIRE, STREAM.</u>	
<u>4" TOW LINE STEEL WIRE.</u>	
<u>2 1/2" STEEL WIRE HAWSERS.</u>	
<u>2 1/2" " " WARPS.</u>	

# MIDSHIP SECTION

Port Arthur, S. C., U.S.

Instruct No. 18, 19, 20, 21

"War Dance"

Pt ARTHUR 23.

HoR op.

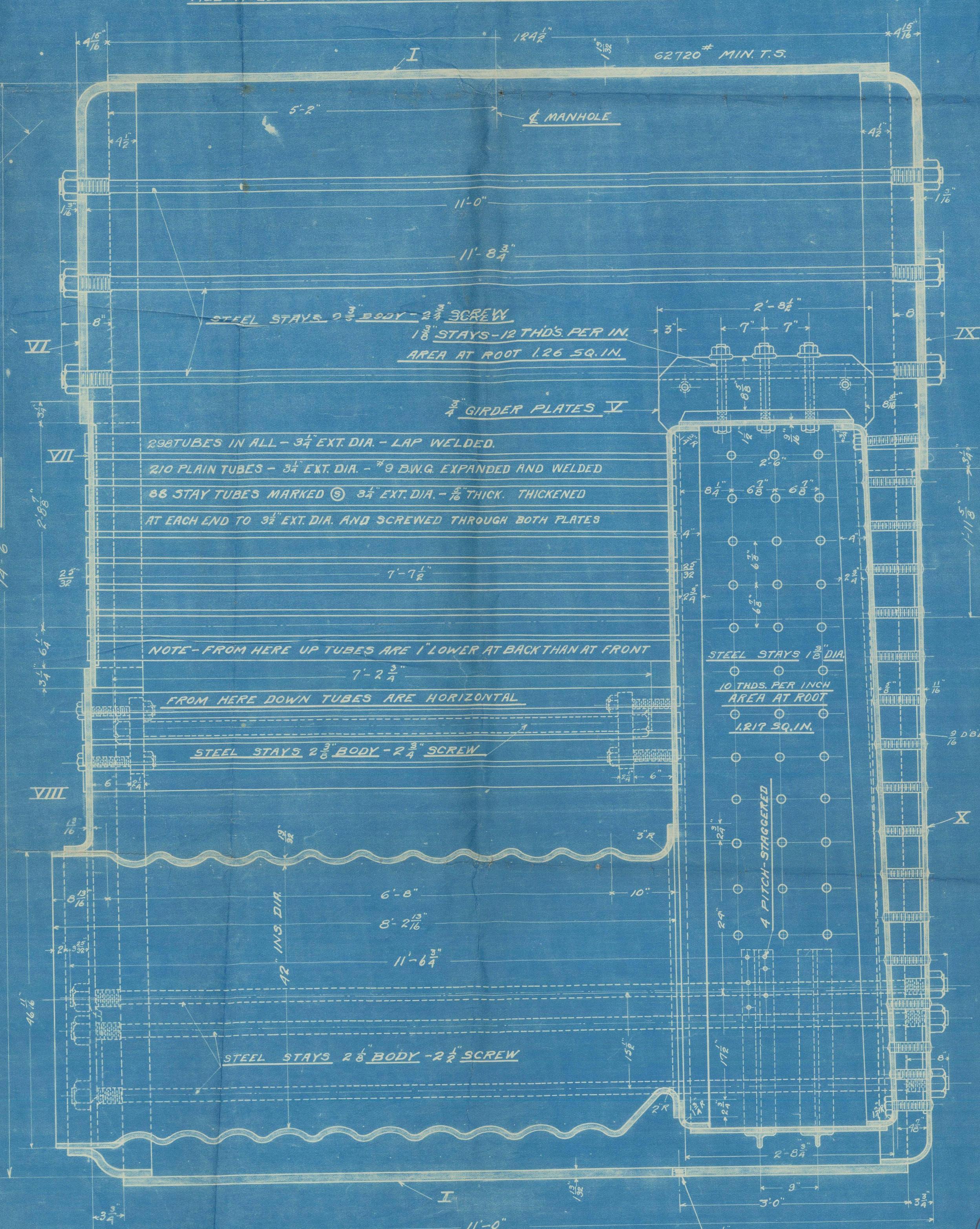
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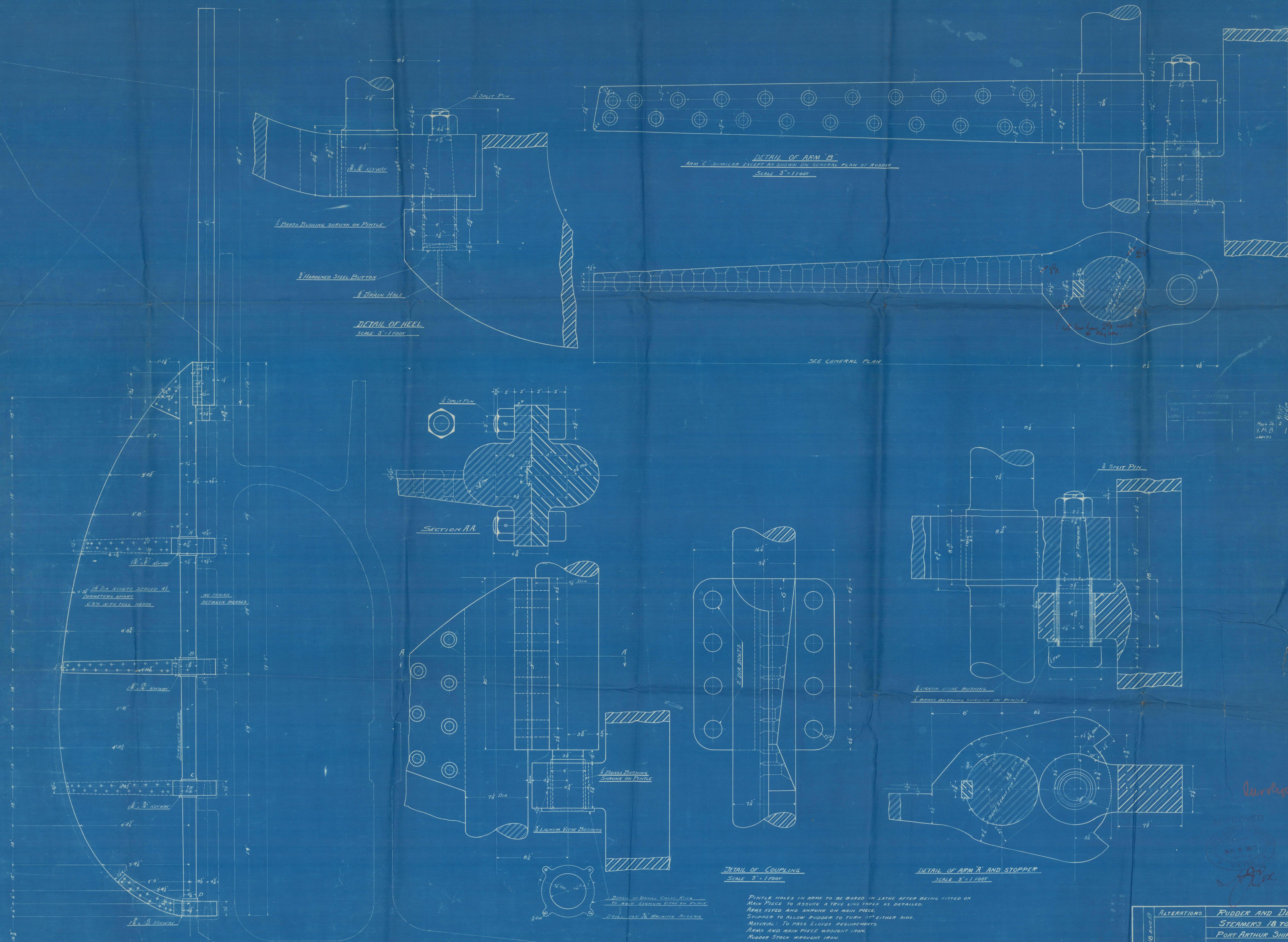
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REGISTER AND CANADIAN GOVT.  
ALL RIVET HOLES TO BE DRILLED  
TO PASS INSPECTION OF LLOYD'S REGISTER AND CANADIAN GOV'T. PART I  
FOR A WORKING PRESSURE OF 190 LBS. PER SQ. INCH.

INSIDE RIVETING AND RIVETING IN FURNACES  
AT FRONT HEAD TO BE  $\frac{7}{8}$ " DIA -  $\frac{15}{16}$ " HOLES -  $\frac{25}{32}$ " PITCH  
COUNTERSUNK ONE HALF THE THICKNESS OF EACH PLATE

ORDER No	151.
CONTRACT No	18, 19.
CONTRACT No	20, 21.
CONTRACT No	
BOILER	
14'-6" DIA. x 11'-0" HEADS - 190*	
PORT ARTHUR SHIPBUILDING CO.	
PORT ARTHUR, ONT.	
SCALE - 1 IN = 1 FOOT	DATE MAY 11, 1916
DRAWN BY H.A.D.	
TRACED BY H.A.D.	
CHECKED BY L.R.B.	
ISSUED TO	LLOYDS
DATE ISSUED	



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Curved